



1605 Indian Brook Way, Suite 500
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MANUFACTURING CAPABILITIES

With the recent addition of a Techno T50 CNC bender we now have mandrel bending capabilities from 2" OD to 5" OD. The materials that we work with include mild steel, aluminized steel, stainless steel and aluminum. We welcome the opportunity to work with you on any of your fabricating requirements.

BENDING We have four mandrel benders and a variety of tooling. The TUBE BENDING CAPAILITIES chart lists the various sizes of material that we work with as well as the radii available on each size.

CUTTING We use Marvel band saws to perform a variety of cutting and trimming operations.

END FINISHING We offer a wide range of end finishing operations. These include beading, flaring, reducing, expanding, drilling, flattening, notching and sizing.

METAL FINISHING Various finishes can be supplied at your request.

| TUBE BENDING CAPABILITIES | |
|---------------------------|--------------------|
| Tube Size (O.D.) | Center Line Radius |
| 2" | 2", 4" |
| 2.25" | 2.25", 3" |
| 2.5" | 2.5", 3", 5" |
| 2.75" | 2.75", 4", 5" |
| 3" | 3", 4", 6" |
| 3.5" | 4", 6" |
| 4" | 4", 5", 6", 8" |
| 5" | 6", 8" |

| MANUFACTURING CONTACTS | | |
|------------------------|--------------------|--|
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VISIT OUR WEBSITE AT WWW.HEAVYDUTYMFG.COM